PureFit® Tru Valve System

BIOPHARMACEUTICAL PRODUCTS

Multi-Function Valve Systems

Features/Benefits
- Simple to operate and install
- Offers total flow variability
- Butterfly mechanism allows installation over tubing and finished assembly
- Secure “tamper proof” lockout positioning
- Excellent temperature application range
- Lightweight, robust design won’t unbalance your tubings
- Complete calibrated closure system
- Can be completely autoclaved or gamma irradiated
- Suitable for all flexible tubing materials

Typical Applications
- Biopharmaceutical markets
- Drug delivery and discovery
- Pharmaceutical processes
- Aseptic fluid transport
- Product sampling
- Media process systems
- Bioreactors and fermentor
- Sterile bag systems

Pure-Fit® Tru Valve
The Pure-Fit® Tru Valve is an innovative valve design that allows the operator to install the system over standard flexible tubing or a finished assembly system. The superior lightweight construction allows the fluid flow to be accurately controlled with a calibrated scale on both sides to assist with validation protocols. The Pure-Fit® Tru Valve was not only designed to meter fluid flow, but also as an effective, secure method to close off and lock out a tubing system during a steam-in-place (SIP) cycle.

Characteristics
The Pure-Fit® Tru Valve is completely constructed from lightweight borosilicate reinforced nylon material and is also fully autoclavable and sterilizable utilizing gamma irradiation.

Our innovative product design allows the Pure-Fit® Tru Valve to be installed over tubing or the completed assembly.
Pure-Fit® Tru Valve

<table>
<thead>
<tr>
<th>PART NUMBER</th>
<th>MATERIAL</th>
<th>TUBING RANGE, OD (INCHES)</th>
</tr>
</thead>
<tbody>
<tr>
<td>TV-C-75</td>
<td>Reinforced Nylon</td>
<td>1/8-5/8</td>
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Flow Characteristics

<table>
<thead>
<tr>
<th>3/16” ID TUBING</th>
<th>&quot;Open&quot;</th>
<th>&quot;Open&quot;</th>
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<tbody>
<tr>
<td>Clamp Setting</td>
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<td>2.75</td>
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<tr>
<td>ML/MIN.</td>
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<td>33</td>
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<td>1/4” ID TUBING</td>
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<td>&quot;Open&quot;</td>
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<td>Clamp Setting</td>
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<td>2.25</td>
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<tr>
<td>ML/MIN.</td>
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<td>42</td>
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<tr>
<td>3/8” ID TUBING</td>
<td>&quot;Open&quot;</td>
<td>&quot;Open&quot;</td>
</tr>
<tr>
<td>Clamp Setting</td>
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<td>2.25</td>
</tr>
<tr>
<td>ML/MIN.</td>
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<td>57</td>
</tr>
</tbody>
</table>

Flow in ML/MIN, all data is for guidance only; please confirm flow data when assessing application. Testing was completed on a 10Ltr bag. Calibration is in segments of 25 of a full division.

*The open flow rate may vary dependent on head pressure.

Technical Data

• The Tru Valve Clamp should be placed 1” or less from the face of the molded Tri-Clamp (TC) connection; care should be taken to ensure this is the maximum possible distance. The above tubing sizes were subjected to 100 PSI for 60 minutes at 65°F. No failure was seen on multiple testing.

• These connections can be subjected to SIP at maximum 35 PSI.

• The Tru Valve Clamp is autoclavable (steam) and can be gamma irradiated.

• The clamp is to be used with security ties/labels that can be placed and validated as set on either a closed or preset flow. This ensures that the restricted flow position or secure closure is tamper-proof, a significant advantage when ensuring compliance to a Standard Operating Procedure (SOP) is necessary.

• The reusable borosilicate reinforced nylon Tru Valve is designed to suit all tubing to .700” OD.

PLEASE NOTE

Suitability for any application is the responsibility of the end user, the information supplied is to be used as a guide only.

PURE-FIT® TRU VALVE IS NOT INTENDED FOR USE AS AN IMPLANT MATERIAL

Pure-FIT® is a registered trademark.

BIOPHARMACEUTICAL PRODUCTS

Come through clean.

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IMPORTANT: It is the user’s responsibility to ensure the suitability and safety of Saint-Gobain Performance Plastics tubing for all intended uses. Laboratory and clinical trials must be conducted in accordance with applicable regulatory requirements in order to determine the safety and effectiveness for use of tubing in any particular application.

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